



Welding of railway vehicles and components according to
EN 15085-2

CERTIFICATE NO: 079

THIS IS TO CERTIFY THAT

Green Cargo AB

Eskilstuna

is qualified to perform welding under
certification level CL 1 according to **EN 15085-2**

The validity of the certificate and further details of the welding
process are shown in the certification decision dated
2018-03-28

This certificate is valid until: 2021-03-28

MÖLNDAL, 2018-03-28

KIWA Inspecta AB

Jonas Kilsmark



CERTIFICATION DECISION

Green Cargo AB

Date of decision
2018-03-28

Previous decision
2015-03-30

Decision

to renew accredited certificate to EN 15085-2, certification level CL 1
Basis for decision Audit report from
Validity The certification validity is not limited provided that the next follow-up audit is approved. For further information see Terms and Conditions.

Certificate 079

Date of issue 2018-03-28	Validity 2021-03-28	Date of revision -
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Scope

Standard EN 15085-2 CL 1	Requirements which are excluded -	
Organization Green Cargo AB	Organization Chart According to Manual	Organization No 556119-6436

Scope

New build, conversion, maintenance and repair of rail vehicles and their components

Welding process acc. to SS-EN ISO 4063	Material Group acc. to CEN ISO/TR 15608	Dimensions	Comments
111	1.2	15-60 mm	FW
	1.2	5-42 mm	FW
	1.2	3-20 mm	BW
135	1.2	3-12,6 mm	BW
	1.2	3,2-12,6 mm	FW
136	1.2	15-60 mm	BW
	1.2	5- mm	FW
	3	3-24 mm	BWT
	3	6-24 mm	FW
	1.2/11.2	15-60 mm	BW
141	1.2	3-10 mm	BW
	1.2	3-10 mm	FW
	8	2,1-50 mm	BW
	8	2,1-50 mm	FW



CERTIFICATION DECISION

Green Cargo AB

Date of decision
2018-03-28

Previous decision
2015-03-30

Welding Coordinator: Stefan Borg, Level A (IWE)
Deputy Coordinator: Johan Eriksson, Level B (IWS)

Lead Auditor: Peter Kihlmark

Auditor: -

Activities not covered

-

Locations

Eskilstuna, Tillberga

Exceptions

-

Other

-

Terms and Conditions

Follow-up audits

The renewal audit (after 3 years) will include a re-evaluation of the quality system's efficiency. At this valuation the results obtained from the annual periodic audits conducted during the current audit period will be considered.

Continued validity

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Changes

Changes in the performance data of certification and scope of the previous page to be immediately notified in writing to KIWA Inspecta AB Certification.

Other

For further information please contact KIWA Inspecta AB Certification.

KIWA Inspecta AB
Certification


Jonas Kilsmark

The logo for Kiwa Inspecta, consisting of the words "Kiwa" and "Inspecta" stacked vertically in a blue, sans-serif font.